

UKL[®]CI 73 UKL[®]CI 74 UKL[®]CI 75 UKL[®]

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Uni Klinger -

Non Asbestos Compressed Gasket Sheets



UKLINGER LIMITED

	Description	Operating Guidelines	Тетр.*	Typical application	Typical properties		Typical values	Typical properties		Typical value
IKL®CI 18	Asbestos free universal	Max. temperature	200 Deg C	Gasket material for liquids	Minimum tensile strength N/mm2	ASTM F 152	10	Thickness increase %	51 450 0	-
- 49	gasket material for general	Max. temperature for steam Max. pressure	150 Deg C 50 Bar	and gases. Good chemical resistance against water and oil. Resistant to refrigerants.	Density gm/cm3 Compressibility %	ASTM F 36 J	1.75 8	ASTM Oil 3 ASTM Fuel B	5 hrs 150 Deg C 5 hrs 23 Deg C	5 7
UKL [©] CI 18	applications.	wax. pressure	JU Dai	Low gas leakage.	Recovery %	ASTM F 36 J	55	Weight increase %	3 1113 23 Deg 0	,
IIKL -				A good product to wide range of industrial	Stress relaxation Mpa	BS7531	22	ASTM oil 3		12
				applications. Also available in metallic.	Gas leakage ml/min	BS7531	0.5	ASTM Fuel B		10
								Ignition Loss % (max)		30
IKL®CI 22	Asbestos free gasket	Max. temperature	250 Deg C	A premium quality product with good resistance to	Minimum tensile strength N/mm2	ASTM F 152	10	Thickness increase %		
	material based on Aramid		200 Deg C	hot water, hot oil and hydrocarbon applications.	Density gm/cm3		1.75	ASTM oil 3	5 hrs 150 Deg C	8
2 UKL [®] Cl 22	Fibre with NBR binder	Max. pressure	50 Bar	Resistant to refrigerants.	Compressibility %	ASTM F 36 J	8	ASTM Fuel B	5 hrs 23 Deg C	8
Conninns to	Confirms to Grade Y			A good product for industrial applications.	Recovery %	ASTM F 36 J BS7531	50 22	Weight increase %		10
	as per BS 7531.			Also available in metallic.	Stress relaxation Mpa Gas leakage ml/min	BS7531	1.0	ASTM oil 3 ASTM Fuel B		10 10
	•				duo lounago mijimii	20.00.		Ignition Loss % (max)		30
	Ash satas fues sureds	May toppopulative	200 Day 0	A supplier and a sectorial with high the secol	Adinima was tamaila atuan atla Allanaa O	ASTM F 152	11	This lease is a second of		
JKL® CI 24	Asbestos free grade made from combination	Max. temperature Max. temperature for steam	300 Deg C 250 Deg C	A quality grade material with high thermal resistance and suitable for use with oils.	Minimum tensile strength N/mm2 Density gm/cm3	ASTWIT 132	1.65	Thickness increase % ASTM oil 3	5 hrs 150 Deg C	5
	of synthetic fibers with	Max. pressure	100 Bar	water, gases, acids and alkalies,	Compressibility %	ASTM F 36 J	8	ASTM Fuel B	5 hrs 150 Deg C	5
UKL [®] Cl 24 UKL [®] Cl 24	NBR binder Confirms to	,		hydrocarbons & steam applications.	Recovery %	ASTM F 36 J	50	Weight increase %		
UKL S	Grade Y as per BS 7531.			nyurocarbons & steam applications.	Stress relaxation Mpa	BS7531	22	ASTM oil 3		10
	Grado Fao por Do Foot.				Gas leakage ml/min	BS7531	1.0	ASTM Fuel B Ignition Loss % (max)		10 30
JKL®CI 31	Asbestos free gasket	Max. temperature	350 Deg C	Gasket material for general use with good chemical	Minimum tensile strength N/mm2	ASTM F 152	12	Thickness increase %	5 hrs 150 Deg C	3
	material based on Aramid	Max. temperature for steam Max. pressure	200 Deg C 100 Bar	and mechanical properties. Suitable for use with	Density gm/cm3 Compressibility %	ASTM F 36 J	1.60 11	ASTM oil 3 ASTM Fuel B	5 hrs 23 Deg C	3 5
1 UKL [®] CI 31	Fibre with NBR binder.	ινιαλ. μι σοδαί σ	IUU DdI	oils, water, gases, weak acids and alkalies.	Recovery %	ASTM F 36 J	55	Weight increase %	5 0 20 Dog 0	J
IIKL O.	Confirms to Grade Y			Recommended for OEM applications.	Stress relaxation Mpa	BS7531	25	ASTM oil 3		10
-act 31	as per BS 7531.				Gas leakage ml/min	BS7531	1.0	ASTM Fuel B		10 25
								Ignition Loss % (max)		35
JKL [®] CI 32	A quality grade Asbestos	Max. temperature	300 Deg C	A quality grade material suitable for	Minimum tensile strength N/mm2	ASTM F 152	11	Thickness increase %		
	free material based on	Max. temperature for steam	280 Deg C	use with oils, water, gases, weak acids	Density gm/cm3	AOTA COO I	1.75	ASTM oil 3	5 hrs 150 Deg C	6
2 UKL [®] Cl 32	combination of Aramid fibers	Max. pressure	130 Bar	and alkalies & steam applications.	Compressibility %	ASTM F 36 J ASTM F 36 J	8 50	ASTM Fuel B	5 hrs 150 Deg C	6
JKL C.	with NBR binder Confirms			Also available in metallic.	Recovery % Stress relaxation Mpa	BS7531	25.5	Weight increase % ASTM oil 3		Q
	to Grade X as per BS 7531.				Gas leakage ml/min	BS7531	1.0	ASTM Fuel B		8
					au vallage mymm			Ignition Loss % (max)		35
JKL® CI 33	Asbestos free gasket	Max. temperature	400 Deg C	Gasket material with high thermal resistance. Good	Minimum tensile strength N/mm2	ASTM F 152	11	Thickness increase %		
	material based on Aramid	Max. temperature for steam	280 Deg C	for general media use. Suitable for use with oil,	Density gm/cm3		1.75	ASTM oil 3	5 hrs 150 Deg C	8
UKL [®] Cl 33	Fibre with NBR binder.	Max. pressure	150 Bar	water, gases, weak acids alkalies and hydrocarbons.	Compressibility %	ASTM F 36 J	8	ASTM Fuel B	5 hrs 23 Deg C	8
3 UKL°CI 33	Confirms to Grade X			Mainly recommended for steam applications.	Recovery %	ASTM F 36 J	50	Weight increase %		0
oct 33 UN-	as per BS 7531.				Stress relaxation Mpa	BS7531 BS7531	26 1.0	ASTM oil 3		8
	,				Gas leakage ml/min	D37331	1.0	ASTM Fuel B Ignition Loss % (max)		35
UZI® CLOF	Promium quality Ashestos	May tamperature	400 Dog 0	A Dramium quality grada goalest material with	Minimum topoilo etropath N/mm2	ACTM E 150	0	Thiokness increases 9/		
JKL®CI 35	Premium quality Asbestos free gasket based on	Max. temperature Max. temperature for steam	400 Deg C 240 Deg C	A Premium quality grade gasket material with good chemical & mechanical properties.	Minimum tensile strength N/mm2 Density gm/cm3	ASTM F 152	9 1.8	Thickness increase % ASTM oil 3	5 hrs 150 Deg C	3
5 UKL ^o Cl 35	Aramid Fibre with NBR	Max. pressure	100 Bar	Suitable for oil, fuels,hydrocarbon and refrigants.	Compressibility %	ASTM F 36 J	9	ASTM Fuel B	5 hrs 23 Deg C	5
5 UKL ^{®CI 33} UKL [®] CI 35	binder Confirms to	•		Recommended for petrochemical industries and	Recovery %	ASTM F 36 J	55	Weight increase %	•	
- act 35	Grade X as per BS 7531.			OEM. Also available in metallic.	Stress relaxation Mpa	BS7531	29	ASTM oil 3		10
	2. 440 M 40 POI DO 100 I.				Gas leakage ml/min	BS7531	1.0	ASTM Fuel B Ignition Loss % (max)		10 35
	Ashastas frac assist	Max. temperature	400 Daw 0	Material with excellent resistance to steem	Minimum tanaila atra-att Missas	ACTM F 4FO	10	. , ,		
		way remnerature	400 Deg C	Material with excellent resistance to steam and strongly alkaline media. Also suitable for use in	Minimum tensile strength N/mm2 Density gm/cm3	ASTM F 152	10 1.60	Thickness increase % ASTM oil 3	5 hrs 150 Deg C	3
JKL®CI 51	Asbestos free gasket	,	250 Dea C					ASTM Fuel B	5 hrs 23 Deg C	5
251 51	material based on carbon	Max. temperature for steam Max. pressure	250 Deg C 100 Bar	acids and alkalis.	Compressibility %	ASTM F 36 J	11		U -	
251 51	material based on carbon Fibre with NBR binder.	Max. temperature for steam		acids and alkalis. Recommended in chemical and petrochemical	Compressibility % Recovery %	ASTM F 36 J ASTM F 36 J	55	Weight increase %		
51 UKL ^{©CI 51}	material based on carbon Fibre with NBR binder. Confirms to Grade X	Max. temperature for steam		acids and alkalis.	Compressibility % Recovery % Stress relaxation Mpa	ASTM F 36 J BS7531	55 29	ASTM oil 3		10
1 UKL°CI 51	material based on carbon Fibre with NBR binder.	Max. temperature for steam		acids and alkalis. Recommended in chemical and petrochemical	Compressibility % Recovery %	ASTM F 36 J	55	ASTM oil 3 ASTM Fuel B		
OKLECT 51 OKLECT 51 OKLECT 51	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531.	Max. temperature for steam Max. pressure	100 Bar	acids and alkalis. Recommended in chemical and petrochemical industries & OEM.	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min	ASTM F 36 J BS7531 BS7531	55 29 1.0	ASTM oil 3 ASTM Fuel B Ignition Loss % (max)		10 10 30
UKL® CI 73	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket	Max. temperature for steam Max. pressure Max. temperature	100 Bar 210 Deg C	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance.	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2	ASTM F 36 J BS7531	55 29 1.0	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase %	18 hrc / 22 Dan C	10 30
UKL® CI 73	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid	Max. temperature for steam Max. pressure Max. temperature Max. temperature Max. temperature for steam	100 Bar 210 Deg C 180 Deg C	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3	ASTM F 36 J BS7531 BS7531 ASTM F 152	55 29 1.0	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase % H ₂ SO ₄ 96%	18 hrs / 23 Deg C 48 hrs / 23 Deg C	
UKL® CI 73	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid Fibre with synthetic	Max. temperature for steam Max. pressure Max. temperature	100 Bar 210 Deg C	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and corrosive media, Largely used in	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2	ASTM F 36 J BS7531 BS7531	55 29 1.0 10 1.65	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase %	18 hrs / 23 Deg C 48 hrs / 23 Deg C	10 30 10 8
51 UKL [®] CI 51 UKL [®] CI 51	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid	Max. temperature for steam Max. pressure Max. temperature Max. temperature Max. temperature for steam	100 Bar 210 Deg C 180 Deg C	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3 Compressibility % Recovery % Stress relaxation Mpa	ASTM F 36 J BS7531 BS7531 ASTM F 152 ASTM F 36 J ASTM F 36 J BS7531	55 29 1.0 10 1.65 8 50 22	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase % H ₂ SO ₄ 96% H ₂ SO ₄ 65%		10 30
UKL® CI 73 UKL® CI 73 UKL® CI 73	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid Fibre with synthetic	Max. temperature for steam Max. pressure Max. temperature Max. temperature Max. temperature for steam	100 Bar 210 Deg C 180 Deg C	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and corrosive media, Largely used in	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3 Compressibility % Recovery %	ASTM F 36 J BS7531 BS7531 ASTM F 152 ASTM F 36 J ASTM F 36 J	55 29 1.0 10 1.65 8 50	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase % H ₂ SO ₄ 96% H ₂ SO ₄ 65%		10 30 10 8
JKL° CI 73 UKL° CI 73 UKL° CI 73 UKL° CI 73 UKL° CI 73	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid Fibre with synthetic elastomer binder.	Max. temperature for steam Max. pressure Max. temperature Max. temperature Max. temperature for steam Max. pressure	210 Deg C 180 Deg C 100 Bar	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and corrosive media, Largely used in chemical industry.	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3 Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min	ASTM F 36 J BS7531 BS7531 ASTM F 152 ASTM F 36 J ASTM F 36 J BS7531 BS7531	55 29 1.0 10 1.65 8 50 22 1.0	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase % H ₂ SO ₄ 96% H ₂ SO ₄ 65% Ignition Loss % (max)		10 30 10 8
UKL [®] CI 73 UKL [®] CI 73 UKL [®] CI 73	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid Fibre with synthetic elastomer binder. Top grade material reinforced with	Max. temperature for steam Max. pressure Max. temperature Max. temperature for steam Max. pressure Max. pressure	210 Deg C 180 Deg C 100 Bar	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and corrosive media, Largely used in chemical industry. This grade has excellent resistance to steam,	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3 Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2	ASTM F 36 J BS7531 BS7531 ASTM F 152 ASTM F 36 J ASTM F 36 J BS7531	55 29 1.0 10 1.65 8 50 22	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase % H ₂ SO ₄ 96% H ₂ SO ₄ 65% Ignition Loss % (max)	48 hrs / 23 Deg C	10 30 10 8 35
JKL° CI 73 UKL° CI 1000 3XA	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid Fibre with synthetic elastomer binder. Top grade material reinforced with wire mesh made up from unique	Max. temperature for steam Max. pressure Max. temperature Max. temperature for steam Max. pressure Max. temperature for steam Max. temperature for steam	210 Deg C 180 Deg C 100 Bar 500 Deg C 480 Deg C	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and corrosive media, Largely used in chemical industry. This grade has excellent resistance to steam, acids, alkali and many other chemicals. Most	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3 Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3	ASTM F 36 J BS7531 BS7531 ASTM F 152 ASTM F 36 J ASTM F 36 J BS7531 BS7531	55 29 1.0 10 1.65 8 50 22 1.0	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase % H ₂ SO ₄ 96% H ₂ SO ₄ 65% Ignition Loss % (max) Thickness increase % ASTM oil 3	48 hrs / 23 Deg C 5 hrs 150 Deg C	10 30 10 8 35
UKL° CI 73 UKL° CI 1000 3XA	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid Fibre with synthetic elastomer binder. Top grade material reinforced with wire mesh made up from unique formulation of high temperature non-	Max. temperature for steam Max. pressure Max. temperature Max. temperature for steam Max. pressure Max. pressure	210 Deg C 180 Deg C 100 Bar	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and corrosive media, Largely used in chemical industry. This grade has excellent resistance to steam, acids, alkali and many other chemicals. Most suitable for demanding & extreme services	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3 Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2	ASTM F 36 J BS7531 BS7531 ASTM F 152 ASTM F 36 J ASTM F 36 J BS7531 BS7531	55 29 1.0 10 1.65 8 50 22 1.0	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase % H ₂ SO ₄ 96% H ₂ SO ₄ 65% Ignition Loss % (max)	48 hrs / 23 Deg C	10 30 10 8 35
UKL® CI 73	material based on carbon Fibre with NBR binder. Confirms to Grade X as per BS 7531. Asbestos free gasket material based on Aramid Fibre with synthetic elastomer binder. Top grade material reinforced with wire mesh made up from unique	Max. temperature for steam Max. pressure Max. temperature Max. temperature for steam Max. pressure Max. temperature for steam Max. temperature for steam	210 Deg C 180 Deg C 100 Bar 500 Deg C 480 Deg C	acids and alkalis. Recommended in chemical and petrochemical industries & OEM. Gasket material with Good chemical resistance. Designed for use with many acids and corrosive media, Largely used in chemical industry. This grade has excellent resistance to steam, acids, alkali and many other chemicals. Most	Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3 Compressibility % Recovery % Stress relaxation Mpa Gas leakage ml/min Minimum tensile strength N/mm2 Density gm/cm3 Compressibility %	ASTM F 36 J BS7531 BS7531 ASTM F 152 ASTM F 36 J ASTM F 36 J BS7531 BS7531 BS7531	55 29 1.0 10 1.65 8 50 22 1.0	ASTM oil 3 ASTM Fuel B Ignition Loss % (max) Thickness increase % H ₂ SO ₄ 96% H ₂ SO ₄ 65% Ignition Loss % (max) Thickness increase % ASTM oil 3 ASTM Fuel B	48 hrs / 23 Deg C 5 hrs 150 Deg C	10 30 10 8 35

^{*}The information in this chart should only be used as a general guide to the selection of a suitable material. Maximum temperature & pressure capabilities do not necessarily operate together for all gasket thickness and service conditions. For wire reinforced materials Gas Leakage / Permeability : 3 ml/min.

Tolerances

Nominal Sheet Size		Stan	dard	Reinforced			
Width (mm)	Length (mm)	Width (mm)	Length (mm)	Width (mm)	Length (mm)		
1500 X 4000 mm		1510 to 1475	4100 to 3800	1500 to 1450	4100 to 3800		
1500 X 2000 mm		1510 to 1475	2040 to 1975	1500 to 1450	2040 to 1975		
1500 X 1500 mm	•	1510 to 1475	1510 to 1475	1500 to 1450	1510 to 1475		
1500 X 1000 mm	•	1510 to 1475	1020 to 975	1500 to 1450	1020 to 975		
Nominal Thickness		Tolerances		Maximum variation within one sheet.			
Up to and including 0.5 mm		Plus or Min	us 0.05 mm	0.05 mm			
Over 0.5 mm, Up to and including 1.0 mm		Plus or Min	us 0.10 mm	0.10 mm			
Over 1.0 mm, Up to and including 2.0 mm		Plus or Min	us 0.15 mm	0.15 mm			
Over 2.0 mm		Plus or Min	us 0.20 mm	0.20 mm			

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Also available : UCL Fluid Sealing Division: Full Range of Cut gaskets, Spiral wound Gaskets, Metal Jacked Gaskets,

Kammprofile Gaskets, Non Asbestos Gland Packing,

Expanded PTFE sheets, Graphite Sheets, Graphite Roll & Slit Coil.

Fluid Control Division: Piston Valves, Bellow Sealed Valves.

Steam Traps - Thermodynamic/Inverted Bucket/Bimetallic

Thermostatic, Ball Float.

Strainers "Y" Type, Level Gauges-Reflex & Transparent.
Condensate Recovery System, Pressure Reducing Station,

Hot Water Generation System.

In view of technical progress designs and dimensions are subject to change without notice.





UNI KLINGER LIMITED

(Fluid Sealing Division)

A joint venture of the NETERWALA group of companies and KLINGER AG. Switzerland.

Sales Office: SC1, 5th Fl., Kohinoor Estate. Mumbai-Pune Highway, Khadki, Pune-411003.

Tel.: 91-20-41023000 Fax: (020) 41023001

e-mail: salescso@uniklinger.com Website: www.uniklinger.com

Factory : GAT No 1240, S No 140, Village Vadu Budruk, Koregaon Bhima, Tal. Shirur, Dist - Pune - 412 216.

Tel.: (02137) 676900 Fax: (02137) 676928 e-mail: fsdworks@uniklinger.com

Branch Offices :

Baroda: 102, Offtel Towers II, 1st Floor, R.C. Dutt Road, Baroda- 390 005.

Baroda- 390 005. Tel.: 91-265-2312343/2340660 Fax: 91-265-2341419 salesbar@uniklinger.com

Chennai : East Coast Centre, 5th Floor, 553, Mount Rd.,

Teyanampet, Chennai- 600 018. Tel.: 91-44-24345707 Fax:91-44-24343960. saleschen@uniklinger.com

Kolkata:

Mumbai:

Unit 203, A, Godrej Two, Eastern Express Highway, Pirojsha nagar, Vikhroli East, Mumbai-400079 Tel.: 91-22-49689114 salesmum@uniklinger.com

New Delhi:

1003,10th Fl, Indra Prakash Bldg, 21, Barakhamba Road, Connaught Place, New Delhi - 110001 Fel.: 91-11-41658767 Fax: 91-11-41658768 salesdel@uniklinger.com

Pune:

Sc1, 5th FI., Kohinoor Est. Mumbai-Pune Highway, Khadki, Pune-411003 Tel.: 91-20-25811606 : 91-20-32500229 Fax: 91-20-25824643

salespune@uniklinger.com